



Sanjay tools & Adhesives

X-20, MIDC, Ambad
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Date

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Component Application Details :

Cutomer Concern/Requirement

To reduced Cost per componant & improve Productivity

Existing Product/Process

1) In existing produc 15 disc used per day.

Reference Product		Recomonded Product	
Norton 7" x 36 grit sander disc		LUKAS V2 power 178 SIC 36 flap disc	
Total price of each sander wheel	60	Total price of each flap disc	810
total wheel used per day	15	total wheel used per day	1
total wheel used per month	390.00	total wheel used per month	26.00
cost of wheel per day	900.00	cost of wheel per day	810.00
cost of wheel per month	23400.00	cost of wheel per month	21060.00
cost of wheel per year	280800.00	cost of wheel per year	252720.00
Cost saving per day	0	Cost saving per day	90.00
Cost saving per month	0	Cost saving per month	2340.00
Cost saving per year	0	Cost saving per year	28080.00

Recommended Product/Process

We suggested use LUKAS V2 power 178 SIC 36 flap disc instead of Norton 7" x 36 grit sander disc to save **Rs 28080/year**

Trial Outcome

(1) Lukas V2 power 7" x 36 flap disc give upto two times higher life than existing Norton 7" x 36 grit wheel.

(2) Received fine finishing and fast cutting than existing wheel.

(3) Due to Flap Disc avoid Your additional Expences of Rubber Back up pad for sander disc.

(4) Weld seam & Burrs Removing Speed Increase , so productivity increased.

(5) No wastage of flap disc.

(6) Reduse chage over time

(7) In rainy season LUKAS Flap Disc will give consistent life agains sander Disc which under perform due to moisture