



## Sanjay tools & Adhesives

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	<b>Date</b>	<b>15-10-2018</b>
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### Component Application Details :

#### Cutomer Concern/Requirement

They Require Cost saving per componant & improve Productivity & reduse Dust

#### Existing Product/Process

1) In existing product , they used 4 wheels per day.

Reference Product		Recomonded Product	
<b>3M make 15025 B25 unifiel wheel</b>		<b>LUKAS P6SE1 15025 SC 80 HP</b>	
No. of Wheel use per Day	4	No. Wheel use per day	2.5
wheel used per month	100.00	Whel used per Month	63.00
Cost per componant	2900.00	Cost per componant	2408
Cost of wheel per day	11600.00	Cost of wheel per day	6020
Cost of wheel per month	290000.00	Cost of wheel per month	150500
Saving per day	0.00	Saving per day	5580.00
Saving per Month	0.00	Total Saving per month	139500.00
<b>Saving per year</b>	<b>0.00</b>	<b>Total Saving per Year</b>	<b>1674000.00</b>

#### Recommended Product/Process

We suggested use LUKAS P6SE1 15025 SC 80 HP instead of 3M make 15025 B25 wheel to save almost **Rs.1674000 / year**

#### Trial Outcome

1)Area Of Concern in 3M make 15025 B25 Unifiel wheel- To Increase productivity ,

Reduce cost per componant & Dust.

2)After the trail of Lukas make P6SE1 15025 B25 SC 80HP Following Observation are Made.

\* Due to use of Lukas make P6SE1 15025 B25 SC 80HP finishing is better than

3M make15025x25 unifiel wheel

\* Effective polishing & finishing in single activity & frequent change over not required

Due to Hiher no of componants per Lukas make P6SE1 15025 B25 SC 80HP

\* Cost Per componant reduce due to high life of Lukas make P6SE1 15025 B25 SC 80HP

(e 1.5 times life increased, compaired to Existing 3M make 15025 B25 Unifiel wheel.)

3) Tentatively generated Cost work out as per Trial Report By Mr.Vishal Nalavade sir,

Mr.Ramesh Chavhan sir & Mr.Divyesh Patel sir